

BAWATHANE 777

- Bawathane 888 is a class 180 Polyurethane wire enamel.
- Bawathane 888 possesses a high cut through & good solder ability
- Bawathane 888 has a good resistance to styrenated impregnation Resins

Physical Properties

Appearance	Clear Liquid		
Solid Content 1g/180°C/1h	30 ± 1%	35 ± 1%	40 ± 1%
Size mm	0.05 to 0.500	0.5 to 2.0	1.6 to 5.0
* Viscosity	20 - 30	40-50	80-100
** Viscosity	60 - 100	130 - 170	250 - 350
Proposed Machine	horizontal machine for felt	horizontal & vertical plant for die	vertical plant for die
Flash Point	40°C		
Compatibility with thinner	1 : 1		

* Viscosity by Din Cup 4 at 25° C in sec.

** Viscosity by Viscometer at 23°C

Mechanical Properties

Diameter of bare wire	1.0 mm
Build up of enamel	0.070 mm
Elongation	36%
Flexibility Mandrel Winding (15% pre-stretch 1xd)	OK
Jerk Test	OK
Peel Test (nxd)	N.A.
Abrasion (Av) (Unidirectional)	14N

Thermal Properties

Heat Shock	
2d/180°C/ 30min	OK
Cut Through	
260°C / 2min	OK

Chemical Properties

Solderability at 375° C	>2 Sec
Pencil Hardness	
Initial	3h
Std. Solvent	2h
Solvent Resistance	

Electrical Properties

Break Down Voltage kV	at RT	9.5 kv
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Tan Delta

Bending Point °C (solid block)	175-185
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Please note that all above-mentioned values may be changed according to the machine.

RECOMMENDED THINNER	Thinner W/E	
PACKING:	BAWATHANE 888 Thinner PW/E	200 Kg in mild steel drums. 21 Kg in mild steel drums.
SHELF LIFE	One year from date of manufacturing if stored in sealed container (at room temperature 25°C).	

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HARMAN BAWA (P) LTD.

65, West Avenue Road, Punjabi Bagh West, New Delhi – 110 026

Ph: 011-25222629,25222083 (FAX.) 011-25227237

Web: www.harmanbawa.com | Email: harmanbawa@hbpl.co.in, info@hbpl.co.in