

BAWA FS

- BAWA FS is a class 155 Polyesterimide wire enamel.
- BAWA FS possesses good resistant to refrigerants like R-12, R-22.
- BAWA FS is specially developed for rectangular conductors.

Physical Properties

Appearance	Clear Liquid
Solid Content 1g/1800C/1h	36 ± 1%
Size mm	0.05 to 0.500
* Viscosity	40 - 50
** Viscosity	300 - 400
Proposed Machine	Vertical machine for felt
Flash Point	40°C
Compatibility with thinner	1 : 1

* Viscosity by Din Cup 4 at 25° C in sec.

** Viscosity by Viscometer at 23°C

Mechanical Properties

Diameter of bare wire	1.0 mm
Build up of enamel	0.070 mm
Elongation	36%
Flexibility Mandrel Winding (15% pre-stretch 1xd)	OK
Jerk Test	OK
Peel Test (nxd)	140 - 160
Abrasion (Av) (Unidirectional)	11.5N

Thermal Properties

Heat Shock	
4d/200°C/ 30min	OK
Cut Through	
260°C / 2min	OK

Chemical Properties

Solvent Resistance	
Pencil Hardness	
Initial	3h
Std. Solvent	2h

Electrical Properties

Break Down Voltage kV	at RT	9.5
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Tan Delta

Bending Point °C (solid block)	150-170
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Please note that all above-mentioned values may be changed according to the machine.

RECOMMENDED THINNER	Thinner W/E	
PACKING:	BAWA FS Thinner PW/E	200 Kg in mild steel drums. 21 Kg in mild steel drums.
SHELF LIFE	One year from date of manufacturing if stored in sealed container (at room temperature 25°C).	

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